


OpenO&M Standards-based Live Interoperability Demonstration

ISA Expo – October 6-8, 2009
Houston, TX



Semantic Context

Enterprise Business Systems

Engineering & Construction
ISO 15926

FIATECH

The OpenO&M Initiative

POCA POSC Caesar Association

Operations & Maintenance
ISO 18435
ISO 13374
IEC/ISO 62264

The OpenO&M Initiative

The OpenO&M Initiative

Controls

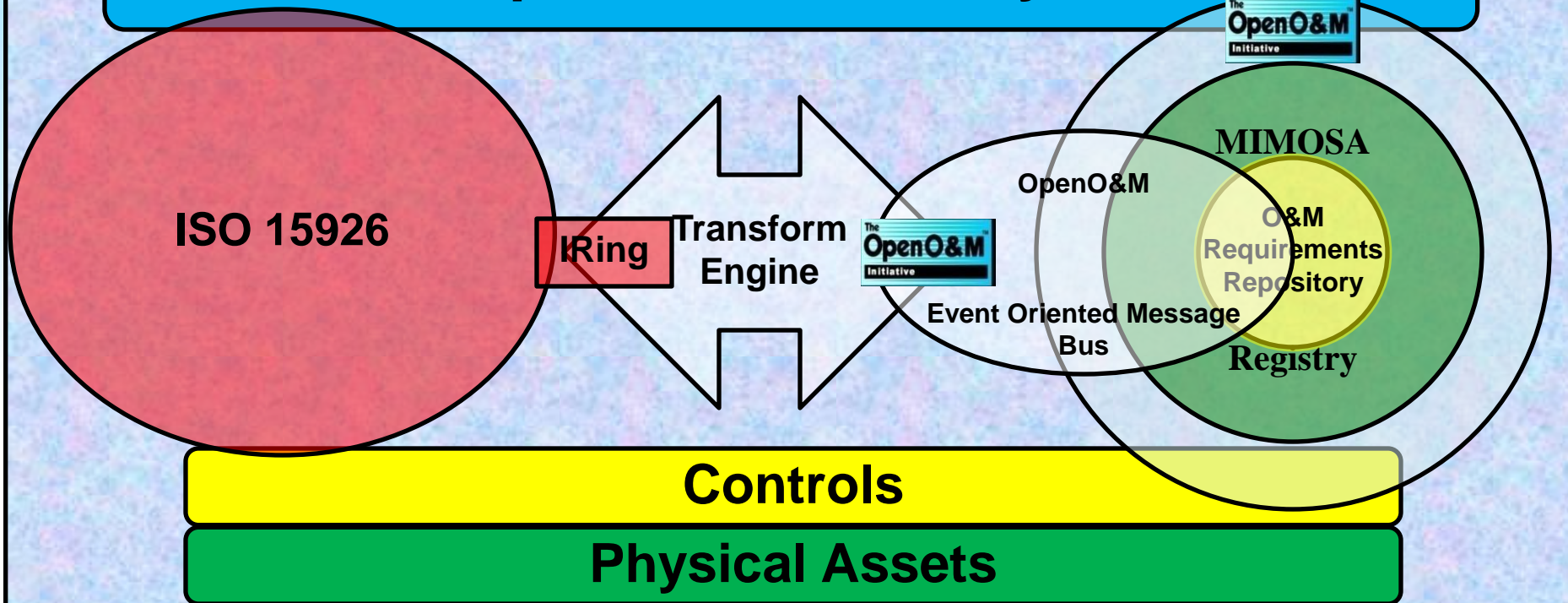
Physical Assets

An Ontology with First Order Logic, Basis for Gaining Semantic Alignment; Focus on Class Level Information Management, Can store Unlimited Detail, Comprehensive Reference Data

O&M Execution Environment: Registry, Schema and Services Centric; Focus on Instance and Event Data; Basic Models for People, Processes, Systems, Unique Assets and Relationships along with Associated Event Data and History

Semantic Context

Enterprise Business Systems



Silos Which Need to Communicate

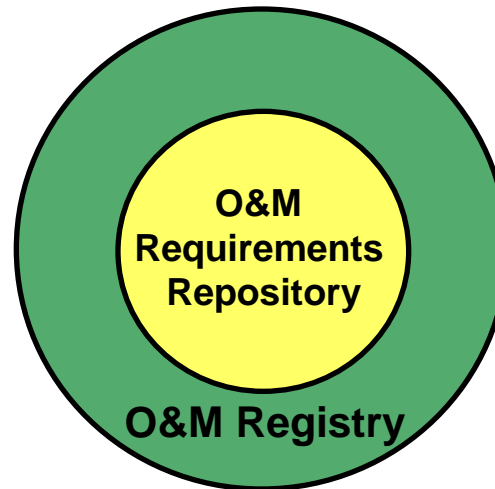
Oil & Gas Portals / Business Applications

Business Intelligence

Enterprise HR, Financial,
Materiel, Logistics, &
Mission Capability Data

Production Optimization,
Planning & Scheduling

EPC P&ID
Requirements
&
OEM Product
Data



Maintenance
Breakdown
Structure,
Maintenance
Work Plans, &
Actual Failure
Data

Control Systems, Data Historians,
Condition Monitoring, & SHE Systems Data

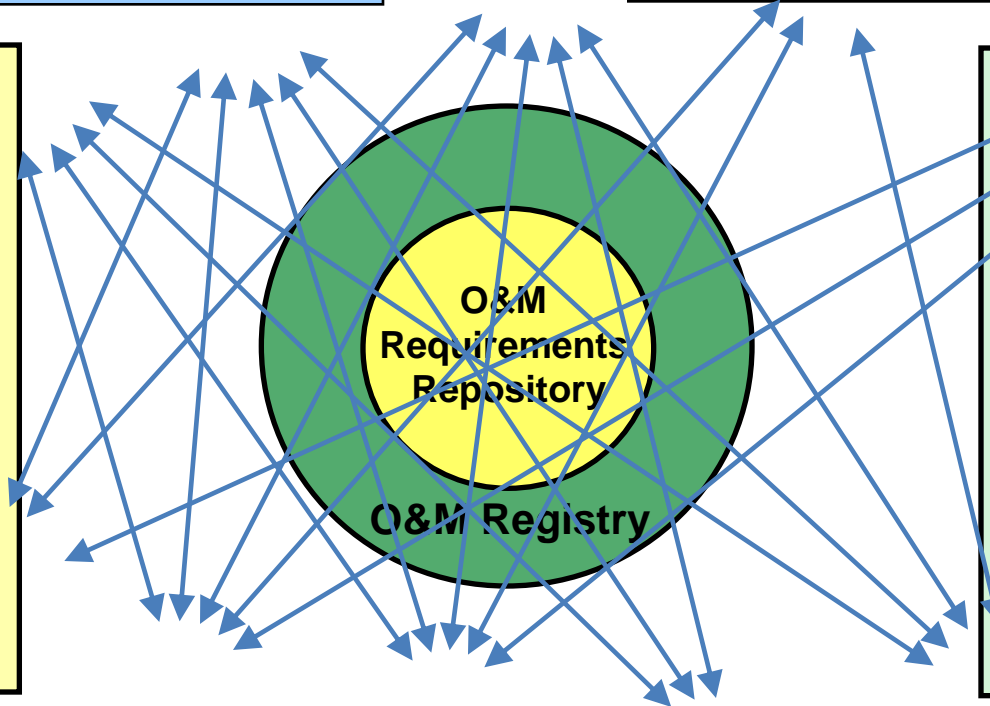
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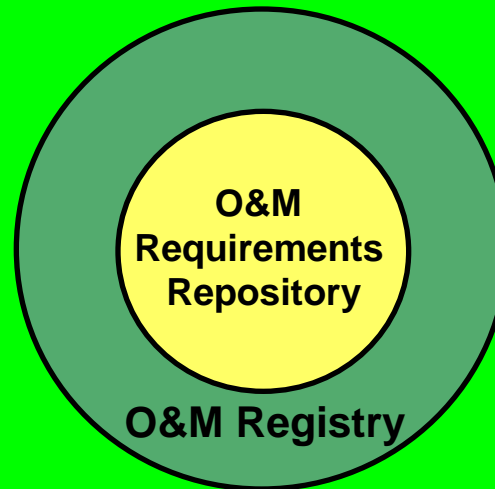
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Enabler #1: Guaranteed-Delivery OpenO&M Information Service Bus

Oil & Gas Portals / Business Applications

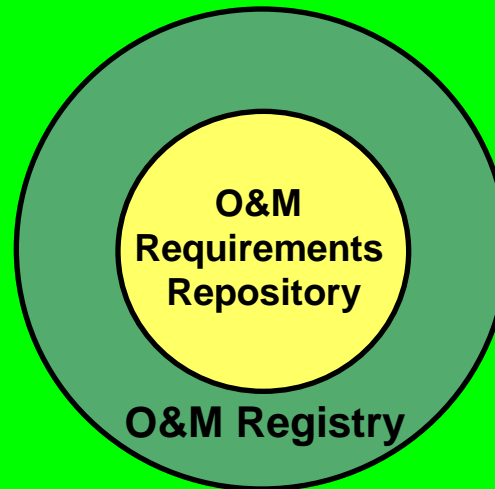
Business Intelligence

OpenO&M Information Service Bus

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Oil & Gas Portals / Business Applications

Business Intelligence



Intelligence | **Microsoft**

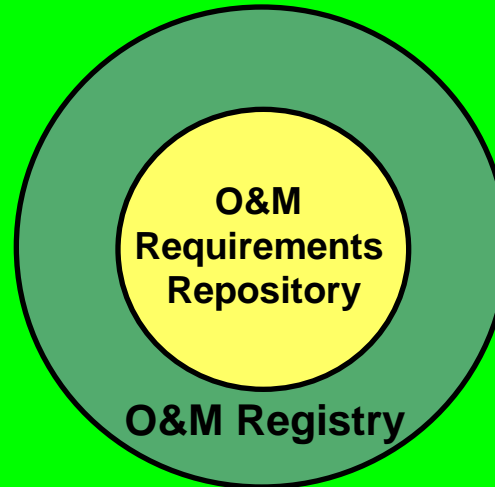
OpenO&M Information Service Bus

IBM WebSphere

Enterprise HR, Financial,
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Control Systems, Data Historians,
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Enabler #2: OpenO&M Common Interoperability Registry (CIR)

Oil & Gas Portals / Business Applications

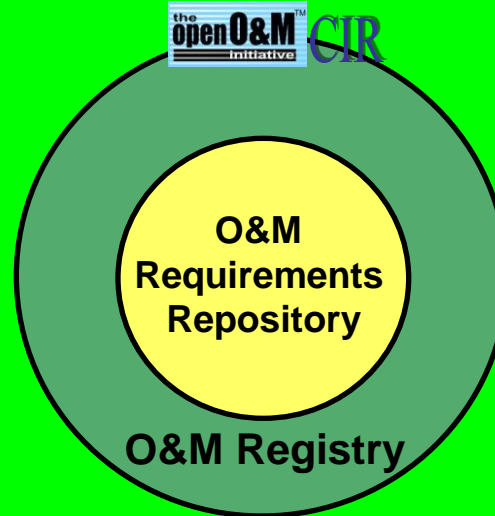
Business Intelligence

OpenO&M Information Service Bus

Enterprise HR, Financial,
Materiel, Logistics, &
Mission Capability

Production Optimization,
Planning & Scheduling

EPC P&ID
Requirements
&
OEM Product
Data



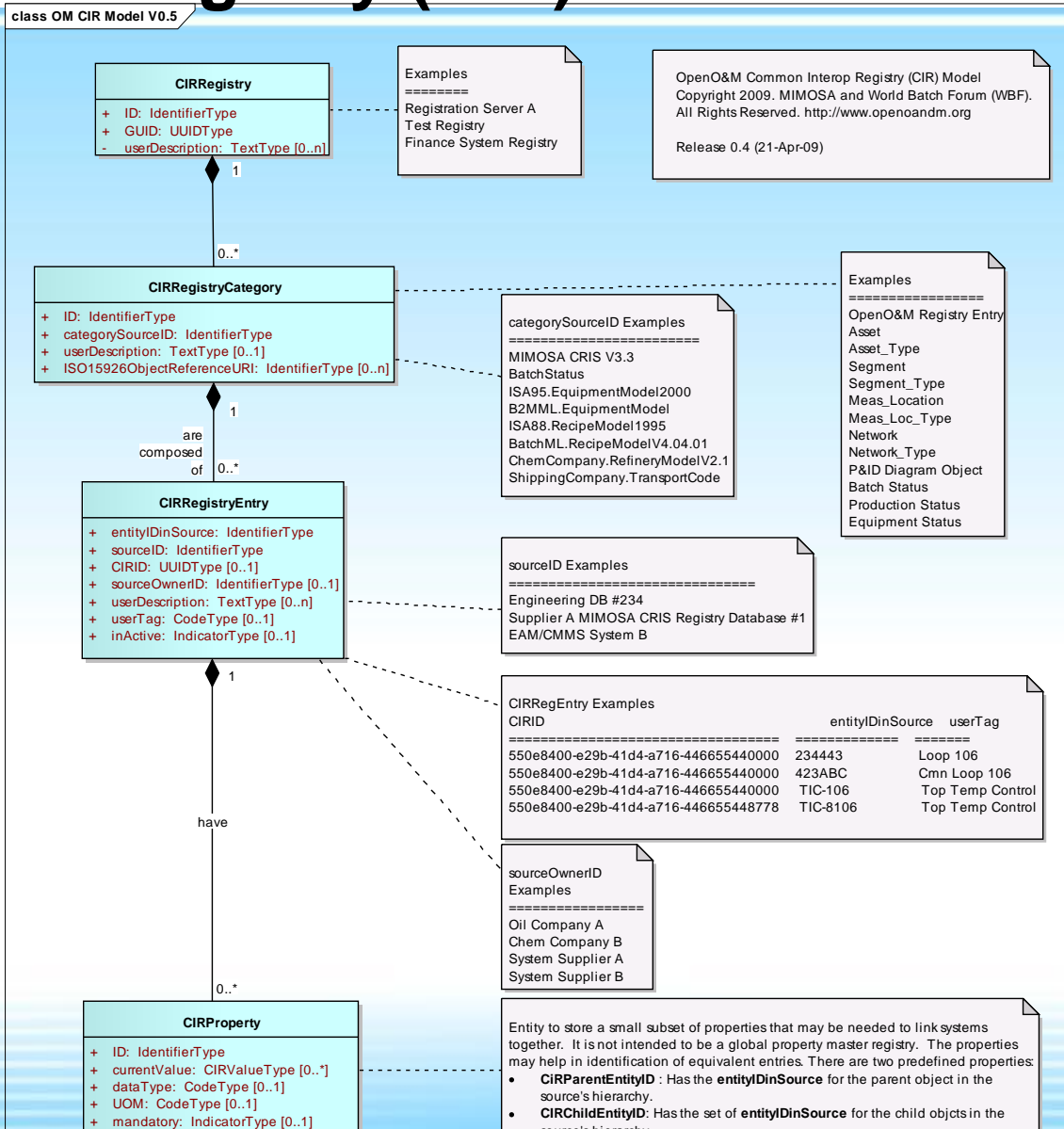
Maintenance
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Control Systems, Data Historians,
Condition Monitoring, & SHE Systems Data

OpenO&M Common Interoperability Registry (CIR)

- Provides the “Yellow-Pages” lookup for all systems to locate an identical object in another system
- Glue to tie systems together which have different Identifiers for the exact same object but never had to talk “on-line” before
- Provides a globally-unique CIR Identifier (CIR Id) to link “local” object IDs

OpenO&M Common Interoperability Registry (CIR)



Oil & Gas Portals / Business Applications



Business Intelligence

OpenO&M Event-Oriented Message Bus

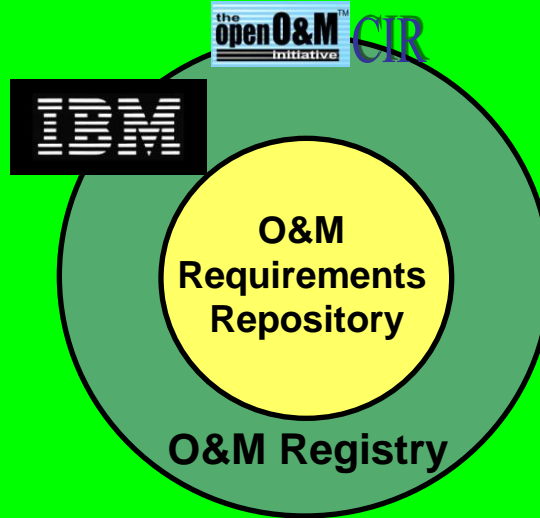
Enterprise HR, Financial,
Materiel, Logistics, &
Mission Capability



Production Optimization,
Planning & Scheduling



EPC P&ID
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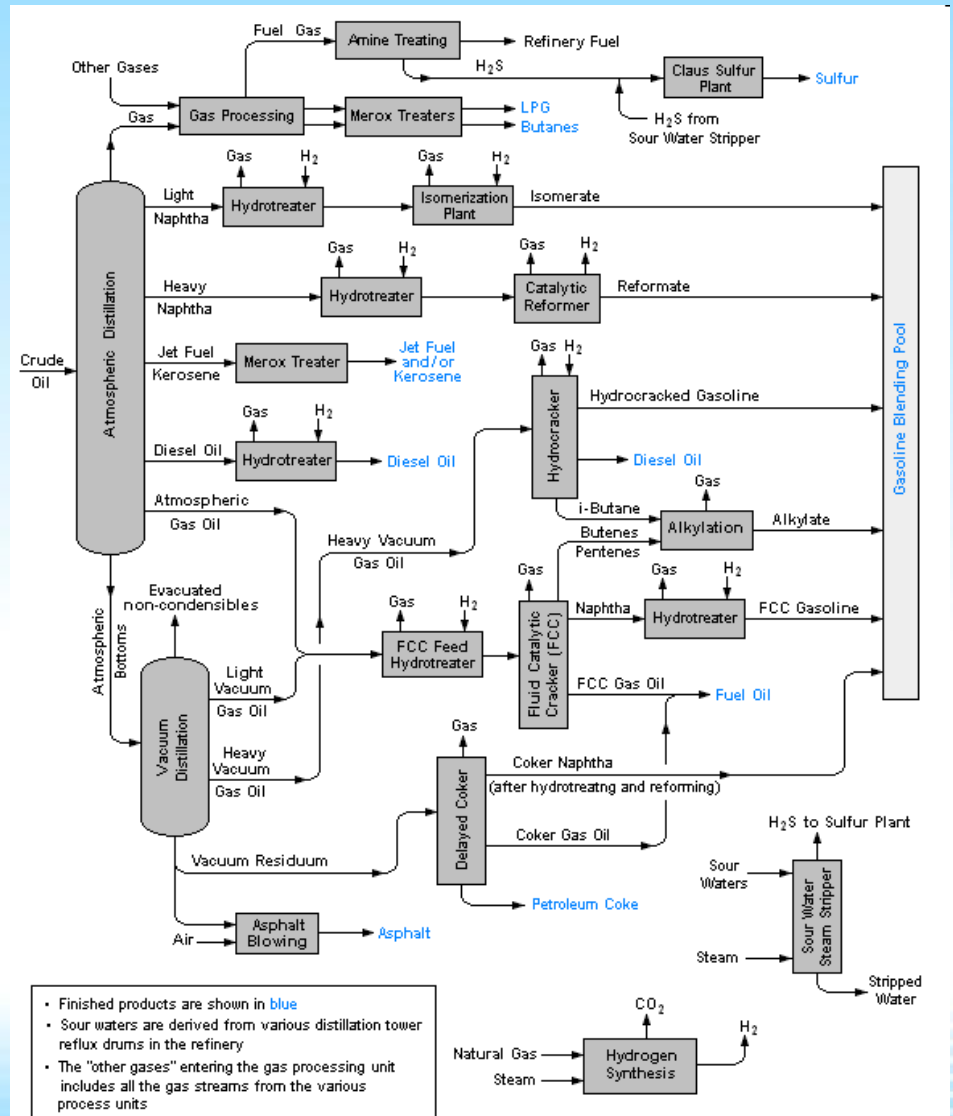


Control Systems, Data Historians,
Condition Monitoring, & SHE Systems Data

Setting for our Demo
Today: Brand New Refinery
Finishing up Construction

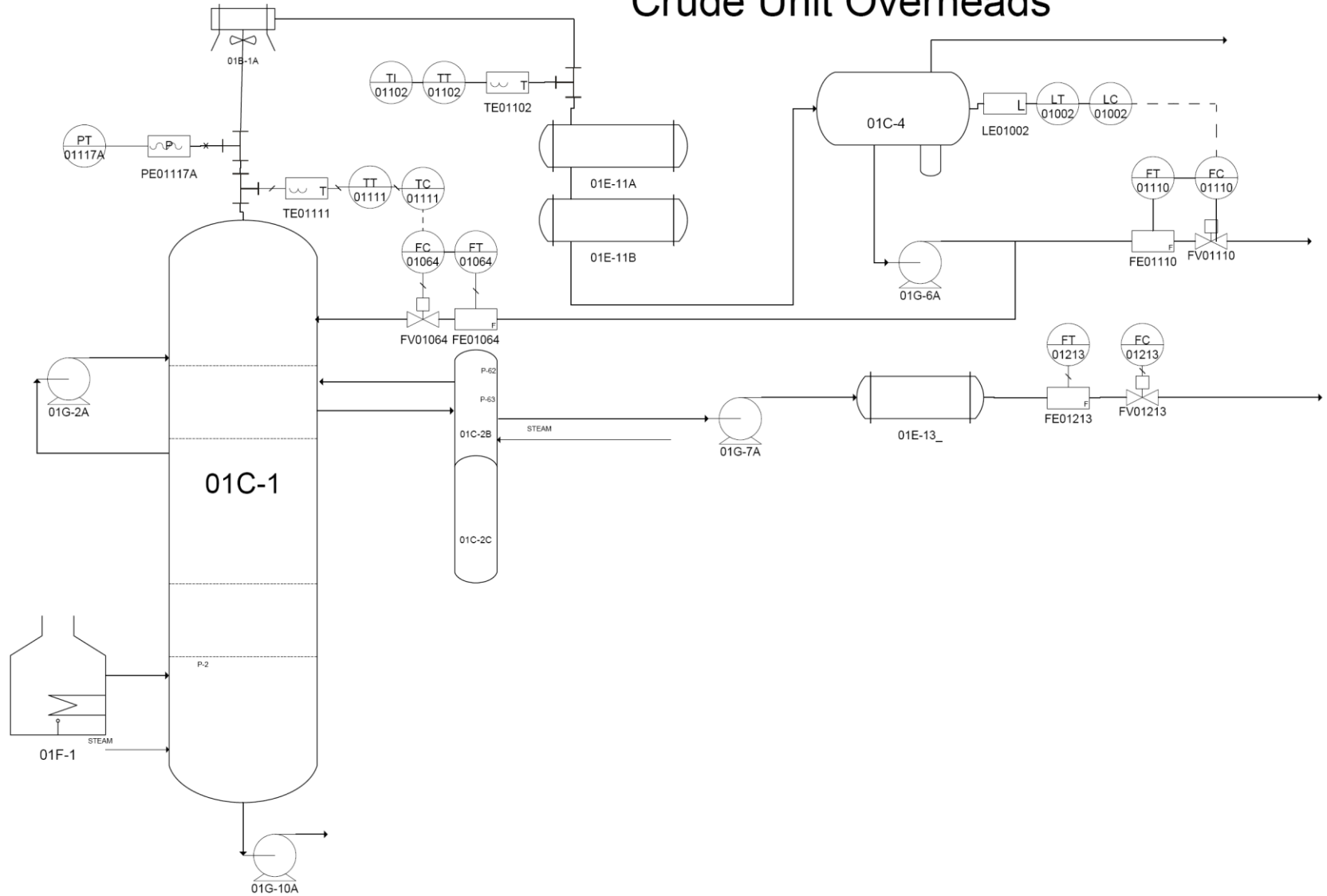


Forever Infrastructure Refinery A



Forever Infrastructure Refinery A Crude Unit Piping and Instrumentation Diagram (P&ID)

Crude Unit Overheads



Use Case E1: Green-field Engineering Data Handover to O&M

Current Business Problem: Lack of good mechanisms for managing the needed information exchanges between EPC turnover activities and the O&M related systems, applications and technologies

Capability Demonstrated in Booth: P&ID Objects and Instrument Lists With Associated Process Requirement Information Automatically Transferred to O&M Systems Without Manually Re-keying of Data Using ISO15926 & OpenO&M Standards

Oil & Gas Portals / Business Applications

Business Intelligence

OpenO&M Event-Oriented Message Bus

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Production Optimization,
Planning & Scheduling

EPC & OEM
Engineering
Product Design
Data &
Reliability
Study Data

ISO 15926 / IRING

O&M
Requirements
Repository

O&M Registry

Equipment
Breakdown
Structure,
Maintenance
Work Plans, &
Actual Failure Data

INTERGRAPH®

Control Systems, Data Historians, HMIs
Equipment Health, & SHE Systems Data

Items: >TAG..... * Find

- demoman
- PlantA, Default Plant
- Work package types
- Engineering Discipline
- Originator Codes
- Project Number Code:
- Tag types

Find Documents = "*"*

Name	Description	Revision	Class	Load Status
10 CV -0001-SP	Revision A Version 1	A	Instrument specification	
10 FV -01064-SP	Revision A Version 1	A	Instrument specification	
Crude Unit	Details	A	P&ID	The document was successfully loaded
PlantA	Files		PBS Document	The document was successfully loaded
testdrawin	History...		P&ID	The document was successfully loaded
WP-Test	Load Options		Tag Allocation Document	The document is for sharing only and the
	Subscription			

Items: >TAG..... * Find

- demoman
- PlantA, Default Plant
- Work package types
- Engineering Discipline
- Originator Codes
- Project Number Code:
- Tag types

View and Markup 10 FV -01064-SP

File Edit View Layer Markup 3D Tools Window Help

Properties

Title	
Type	Instrument s
Object	
Creation t	10/1/2009 9:
Creation u	superuser
Description	Revision A Ve
Domain	UJ DWShared
Last upda	10/1/2009 9:
Name	10 FV -01064
Object Co	PL_PlantA
Terminat	
Terminat	
Unique ke	DM_PlantA_1
Revision properties	
Exclusivel	False
Issue dat	
Major revi	A
Minor revi	
Revision	A
Revision s	Working
Under cha	False
Scheduler task	
Consolidat	The document
Is version	True
Published	InstrumentSp
Version properties	
Checked c	False
Document	1
Supersed	False
Workflow item	

SmartPlant Foundation

File Find Query View Administration Window Help

Items: >TAG..... * Find

Tree View and Markup Crude Unit Overheads

File Edit View Layer Markup 3D Tools Window Help

The diagram illustrates a process flow involving two crude unit overheads, FC and FT, both with tag number 01064. These overheads are connected to a valve, FV (tag 01064), and a furnace, FE (tag 01064). The valve FV is represented by a pink butterfly symbol, and the furnace FE is a green rectangular box. A red arc is drawn at the bottom of the diagram area.

Properties

- Context**
 - Query Co: PlantA
- Document properties**
 - Category: P&ID Document
 - Issue stat: RESERVED
 - Subtype:
 - Title:
 - Type: Piping & Instr
- Object**
 - Creation D: 9/28/2009 11
 - Creation U: superuser
 - Descriptio: Revision A Ve
 - Domain U: DWShared
 - Last upda: 9/30/2009 10
 - Name: Crude Unit O
 - Object Co: PL_PlantA
 - Terminatic:
 - Terminatic:
 - Unique ke: DM_PlantA_C
- Revision properties**
 - Exclusivel: False
 - Issue date:
 - Major revi: A
 - Minor revi:
 - Revision: A
 - Revision s: Working
 - Under cha: False
- Scheduler task**
 - Consolidat: The documen
 - Data load: The documen

Window Area Identify first corner

Find Documents = "tag" View and Markup Crude Unit Overheads

Results returned by query = 5 Selected Roles: Demo Query Scope: PlantA Create/Update Scope: PlantA Effective Date: Now User: demoman

Name:

Description:

Select column heading to compare

Property	'Last In' Value	ISS	PID
Output Range To Unit of Measure			
Piping materials class	CARBON STEEL		CARBON STEEL
Pressure drop at Max Flow	3 bar	3 bar	3 bar
Pressure drop at Min Flow	8 bar	8 bar	8 bar
Pressure drop at Norm Flow	6 bar	6 bar	6 bar
Pressure Drop Density Max	890 kg/m ³	890 kg/m ³	890 kg/m ³
Pressure Drop Density Min	890 kg/m ³	890 kg/m ³	890 kg/m ³
Pressure Drop Density Norm	890 kg/m ³	890 kg/m ³	890 kg/m ³
Pressure Drop Specific Gravity Max	0.891	0.891	0.891
Pressure Drop Specific Gravity Min	0.891	0.891	0.891
Pressure Drop Specific Gravity Norm	0.891	0.891	0.891
Process Fluid Flow Rate at Max Flow	40 m ³ /h	40 m ³ /h	32 m ³ /h
Process Fluid Flow Rate at Min Flow	25 m ³ /h	25 m ³ /h	25 m ³ /h
Process Fluid Flow Rate at Norm Flow	30 m ³ /h	30 m ³ /h	30 m ³ /h
Proportional Band / Gain			
Serial Number			
Service			
Sound Pressure Level at Max Flow	65.2 dB	65.2 dB	65.2 dB
Sound Pressure Level at Min Flow	77.9 dB	77.9 dB	77.9 dB
Sound Pressure Level at Norm Flow	69.4 dB	69.4 dB	69.4 dB
The flow-direction of this item is relevant	False		False
Trace Heating			

Oil & Gas Portals / Business Applications

Business Intelligence

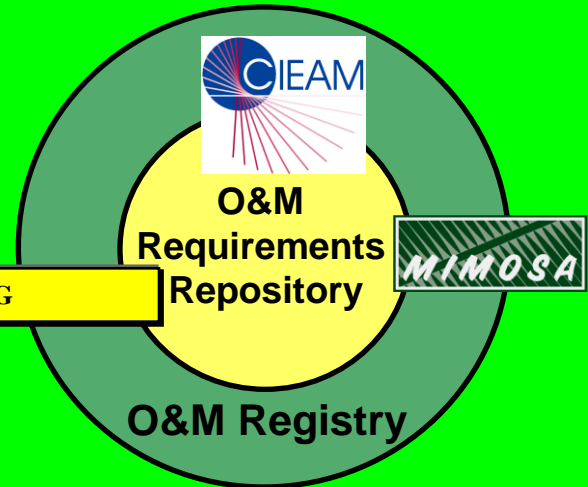
OpenO&M Event-Oriented Message Bus

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Equipment
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Control Systems, Data Historians, HMIs
Equipment Health, & SHE Systems Data

&

CE

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TextPad - C:\Dokumente und Einstellungen\mrgg\Eigene Dateien\Documents\presentations\091006_ISA-EXPO\RDF2MIMOSA\5 - Control Valve FV01064 P&ID Segme...
File Edit Search View Tools Macros Configure Window Help
5 - Control Valve FV01064 P&ID Seg...
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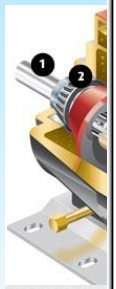
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Tool Output
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ISO-15

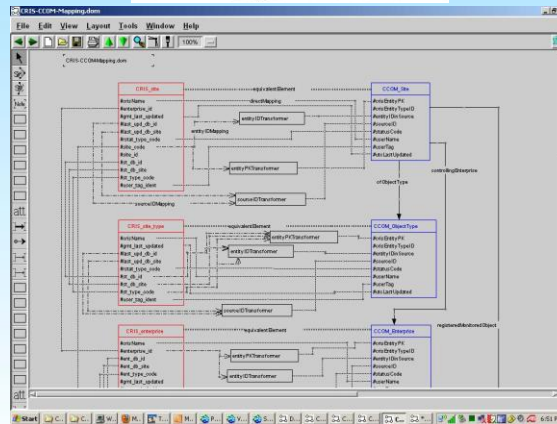
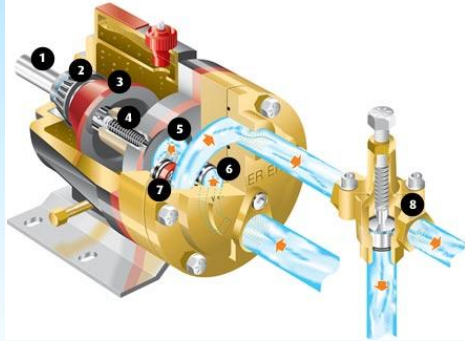
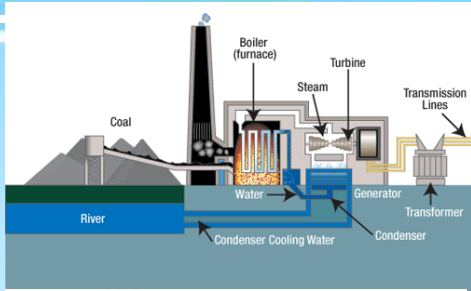
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subClassC

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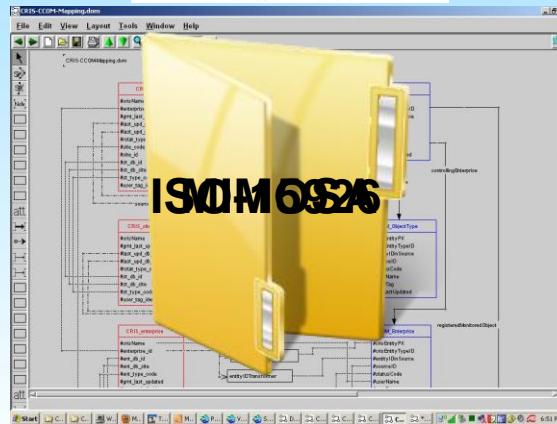
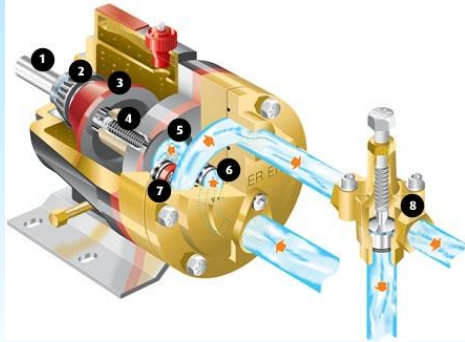
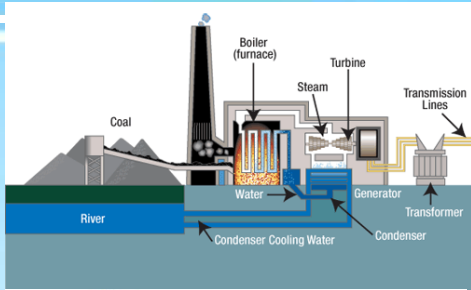
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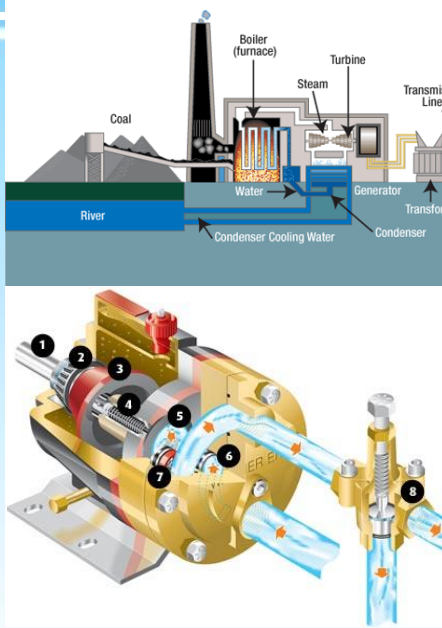
OPERATION & MAINTENANCE



TRANSFORMATION

OPERATION & MAINTENANCE





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<segment_type sg_db_site="000000000000000000000000" sg_db_id="0" sg_type_code="678" user_tag_ident="Transducer, Pressure Sensor" name="Transducer, Pressure Sensor" default_mnemonic="" gmt_last_updated="1995-12-28T18:00:00" />
    
```



Oil & Gas Portals / Business Applications

Business Intelligence

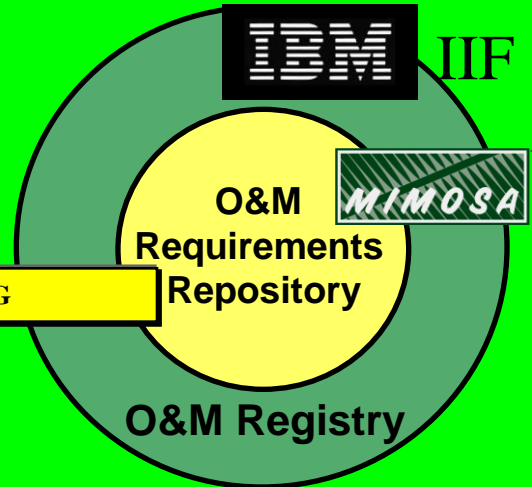
OpenO&M Event-Oriented Message Bus

Enterprise HR, Financial,
Materiel, Logistics, &
Mission Capability Data

Production Optimization,
Planning & Scheduling

EPC & OEM
Engineering
Product Design
Data &
Reliability
Study Data

ISO 15926 / IRING



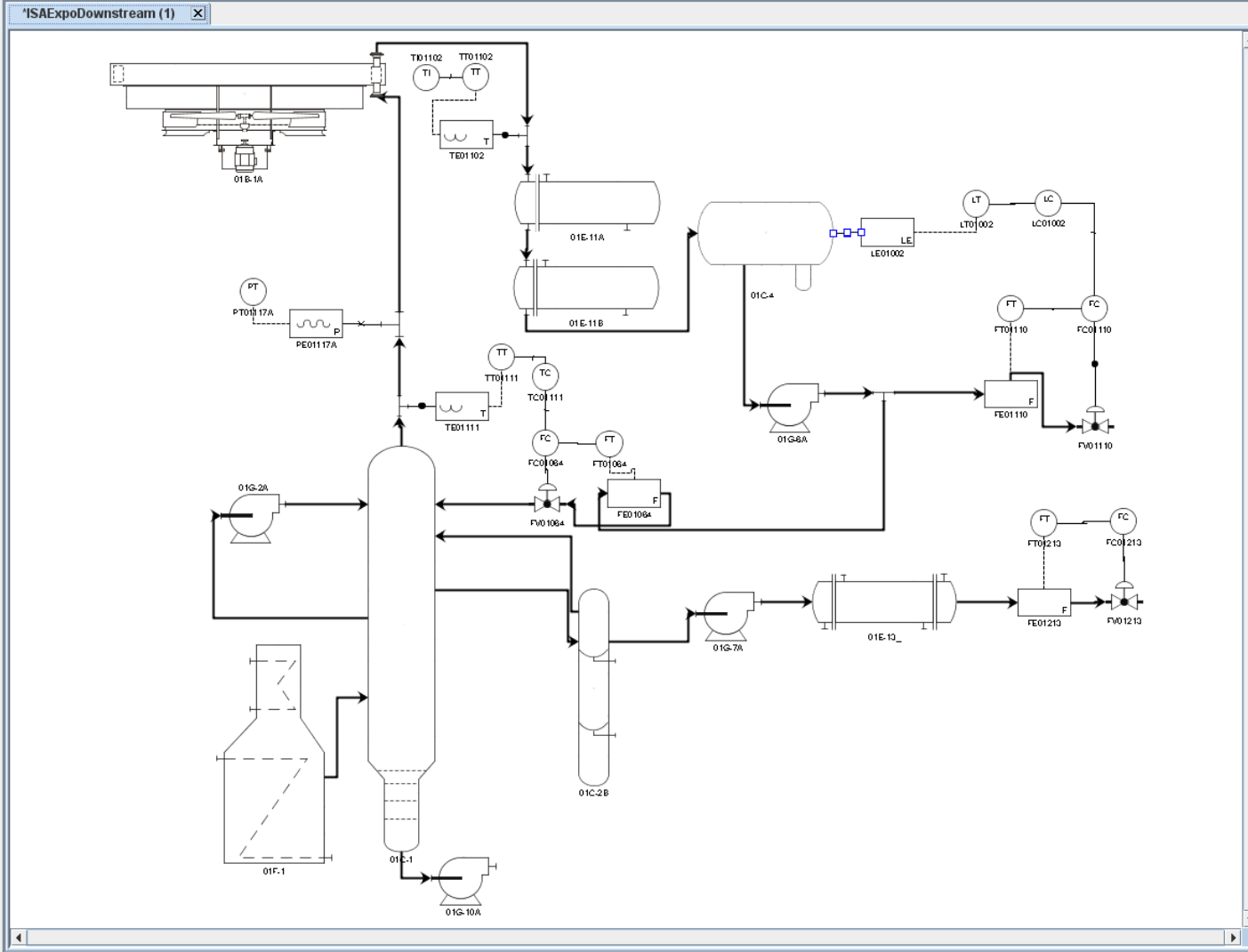
Equipment
Breakdown
Structure,
Maintenance
Work Plans, &
Actual Failure Data

Control Systems, Data Historians, HMIs
Equipment Health, & SHE Systems Data

Diagrams and Enterprises

- My Diagrams
 - ISAEpo (1)
 - ISAEpoDownstream (1)
 - ISAEpoUpstream (1)
- Published Diagrams
- Enterprises
 - ISA Expo Downstream
 - Refinery 1
 - Crude Unit 1
 - ConnectionType
 - Controller
 - Element
 - FlowMeter
 - Furnace
 - HeatExchanger
 - Indicator
 - Pumps
 - Strippers
 - Tank
 - Tower
 - Transmitters
 - FT01064
 - FT01110
 - FT01213
 - LT01002

name	value
label	ISAEpoDownstr...
id	1254764406906
parentid	local.folder/myDi...
type	editedPandid
leafNode	false
widgetType	editidpandid
treeIcon	editInProgressP...
userID	
resourceClass	
expanded	false
dragToCanvas	false



Palettes

- Base
- Equipment
- Connections

Connections

- *** Capillary
- Data
- Electric
- Mechanical
- Low Voltage
- Major Process
- Minor Process
- Signal
- Monitor
- Tee

Zooms in or out to make the diagram fit the pane.

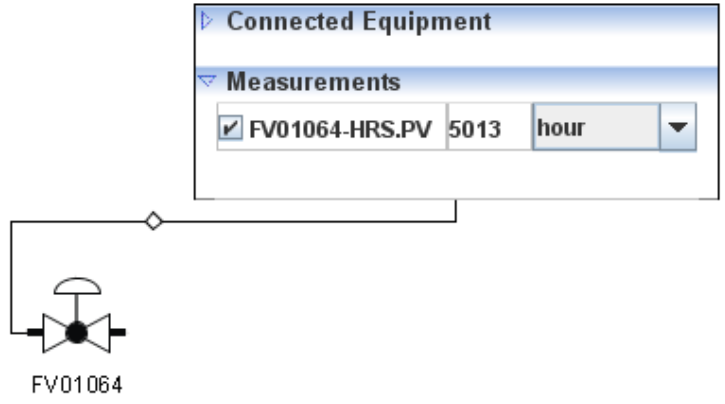
Page1

File Edit View Options Help



- Diagrams and Enterprises
 - My Diagrams
 - ISAExpo (1)
 - ISAExpoDownstream (1)
 - ISAExpoUpstream (1)
 - Published Diagrams
 - Enterprises
 - ISA Expo Downstream
 - Refinery 1
 - Crude Unit 1
 - ConnectionType
 - Controller
 - Element
 - FlowMeter
 - Furnace
 - HeatExchanger
 - Indicator
 - Pumps
 - Strippers
 - Tank
 - Tower
 - Transmitters
 - Valves
 - FV01064
 - FV01110
 - FV01213

'Document_1' x 'ISAExpoDownstream (1)' x



Oil & Gas Portals / Business Applications

Business Intelligence

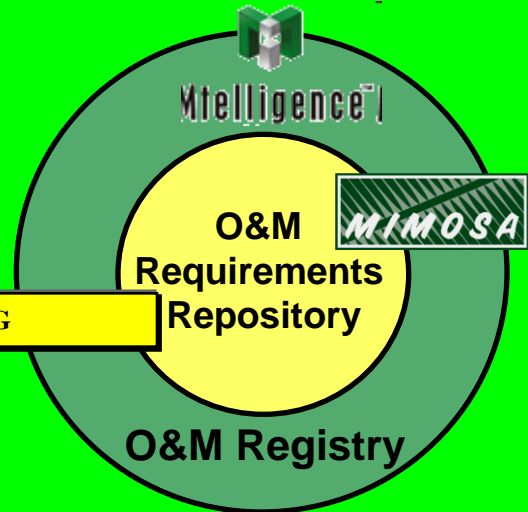
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Mission Capability Data

Production Optimization,
Planning & Scheduling

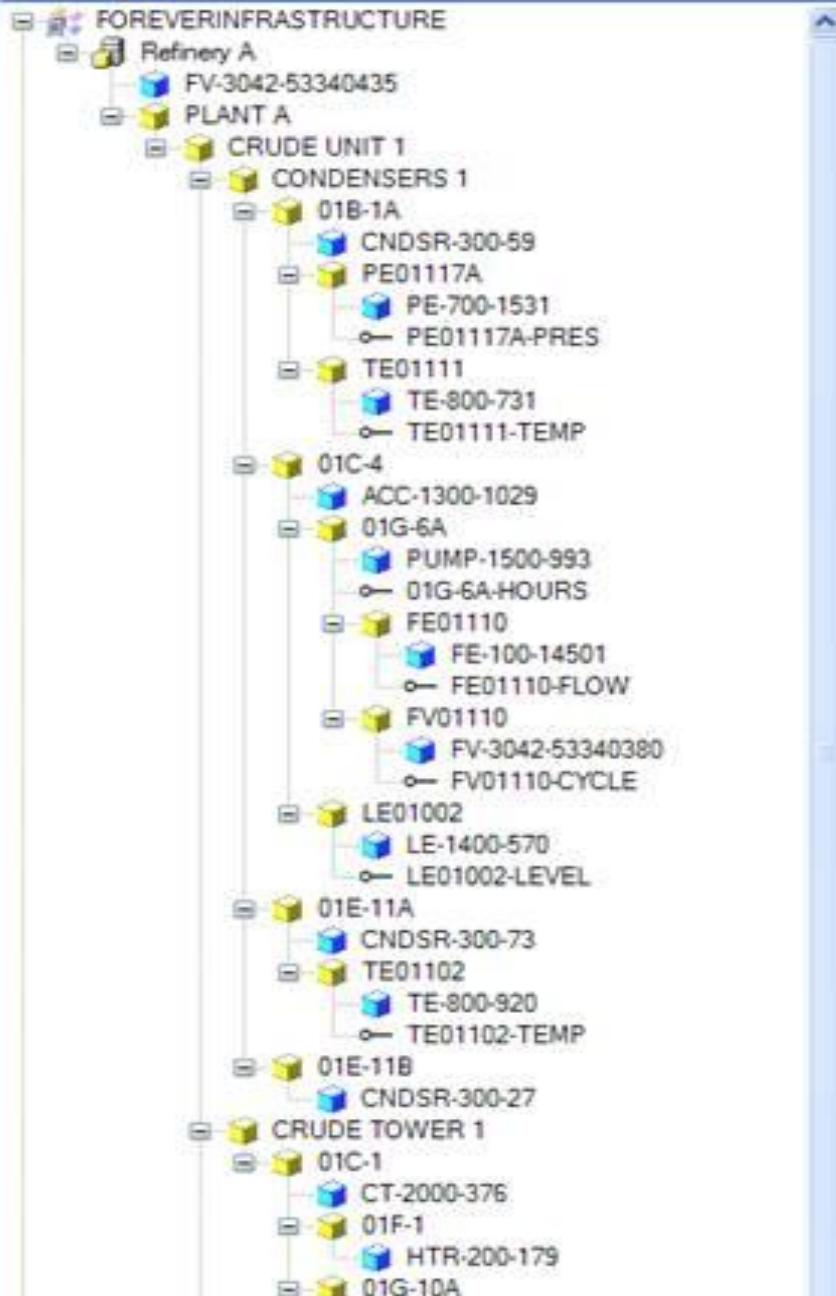
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Study Data

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Equipment
Breakdown
Structure,
Maintenance
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Actual Failure Data

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1. Asset	
Display Name	STPR-2000-125
Asset ID	20
Enterprise ID	1029
Site ID	1
Serial Number	2000-125
Title	ACME 2000 series stripper
Description	
Criticality Value	
Last Modified On	2/6/2004 10:00:00 AM
Extension Properties	
2. Asset Type	
Display Name	Undetermined
Type Code	0
Description	Undetermined
Database ID	0
Default Mnemonic	
3. Asset Readiness Type	
Display Name	Serviceable, Without Qualification
Name	Serviceable, Without Qualification
Type Code	1
Description	New, used, repaired, or reconditioned asset which
Database ID	1
4. Manufacturer	
Display Name	ACME MANUFACTURING
Enterprise ID	1029
Site ID	1
Database ID	1
Manufacturer Code	1
Business Description	
Company Name	ACME Manufacturing
International Fax City Number	
International Fax Country Number	
International Fax Local Number	
International Phone City Number	
International Phone Country Number	
International Phone Local Number	
Alternate Standard Industry Code 1	
Alternate Standard Industry Code 2	
Mail Address Street	
Mail Address City Name	

Oil & Gas Portals / Business Applications

Business Intelligence

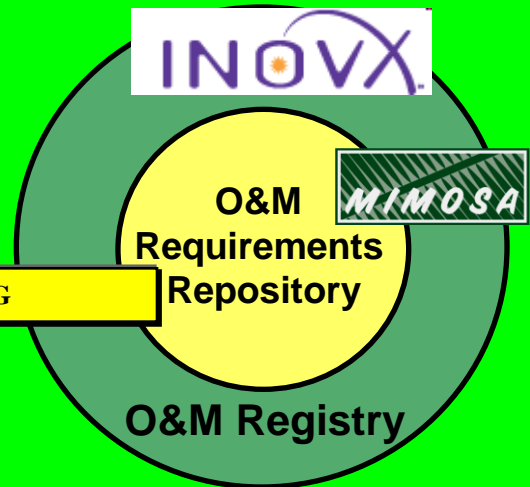
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Planning & Scheduling

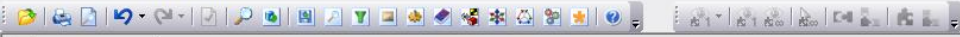
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Asset Window 1

- Asset Workspace
 - Inspection
 - Open O&M
 - REFINERY A
 - PLANT A
 - CRUDE UNIT 1
 - CONDENSERS 1
 - CRUDE TOWER 1
 - 01C-1
 - 01F-1
 - 01G-10A
 - 01G-10A
 - Assembly_(113)
 - Nozzle_(82)
 - Nozzle_(84)
 - 01G-2A
 - FEO1064
 - FV01064
 - /3940/307_GC
 - 495/17540/206-B
 - KEROSENE UNIT 1
- P&IDs
- Physical Data



P&ID Instrument Properties - FV01064

General Documents Attributes

P&ID Instrument

| | |
|----------------|---|
| Instrument Tag | |
| Line Label | |
| NPD | 0 |
| Drawing Number | |

P&ID Drawing

| | |
|---------------------|----------------------------------|
| Drawing Number | Inherited from 01A0117D02* |
| Drawing Title | 01A0117D02 |
| Drawing Description | ATMOSPHERIC DISTILLATION SECTION |
| Drawing File | CRUDE TOWER TOP |
| Unit Number | 01a0117d02.pid |
| Unit Description | 01 |
| | UNIT 01 - CRUDE UNIT |

OK Cancel Reset Apply

FV01064.htm

file:///C:/Mimosa_ISA/FV01064.htm

| FV01064 - Design Criteria | Min | Max | Normal |
|---------------------------------|-------|-------|--------|
| Available Air Supply (psig) | - | - | 60 |
| Process Fluid Flow Rate (m3-hr) | 25 | 32 | 30 |
| Inlet Pressure (bar-g) | 12 | 14 | 13 |
| Pressure Drop (bar-g) | 8 | 3 | 6 |
| Inlet Temperature (deg C) | 150 | 150 | 150 |
| Inlet Density (kg/m3) | 890 | 890 | 890 |
| Inlet Viscosity (cP) | 0.1 | 0.1 | 0.1 |
| Inlet Vapour (bar-g) | 0.9 | 0.9 | 0.9 |
| Inlet Specific Gravity (kg/m3) | 0.891 | 0.891 | 0.891 |
| Flow Coefficient (Cv) | 9.68 | 20.4 | 13.5 |
| Sound Pressure Level (dbA) | 77.9 | 65.2 | 69.4 |

Design Criteria

Oil & Gas Portals / Business Applications

Business Intelligence

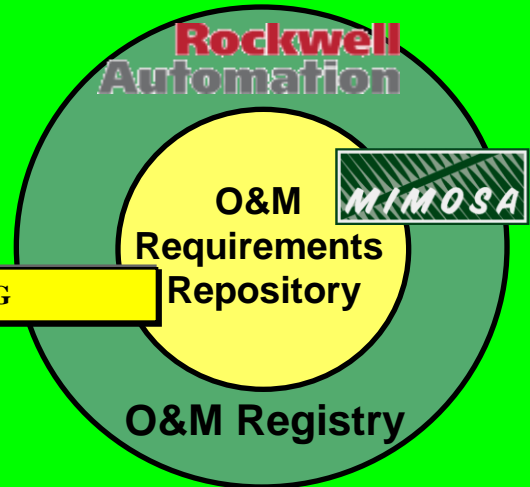
OpenO&M Event-Oriented Message Bus

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Equipment
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Control Systems, Data Historians, HMIs
Equipment Health, & SHE Systems Data

- Maximo
 - ACME
 - BEDFORD
 - IPWW_DEM
 - Assets
 - Segments
 - IPWW_DEM
 - WorkOrders
 - Segments
 - ELTORO
 - WorkOrders
 - Segments
 - TANKPUMPSTA
 - WorkOrders
 - Segments
 - Assets
 - PV1_002
 - WorkOrders
 - 3996_WOFS-WW
 - 4056_1234

| Item Name | Description |
|-----------|-------------|
| | |
| | |
| | |
| | |
| | |

| Property | Data Type | Value |
|--------------------|--------------------------------|-------------|
| Name | String | PV1_002 |
| FullyQualifiedName | String | System.S... |
| TypeName | String | MIMOSA... |
| CreatedOn | DateTime | 10/6/20... |
| ModifiedOn | DateTime | 10/6/20... |
| Description | String | |
| IconIndex | Int32 | 27 |
| Id | Int32 | 13 |
| Title | String | Pump Va... |
| CriticalityValue | Int32 | 0 |
| WorkOrders | Collection of [MIMOSA.Work... | 47 items |
| Assets | Collection of [MIMOSA.Asset... | 0 items |
| MeasurementLoc... | Collection of [MIMOSA.Meas... | 2 items |
| SerialNumber | String | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |

Oil & Gas Portals / Business Applications

Business Intelligence

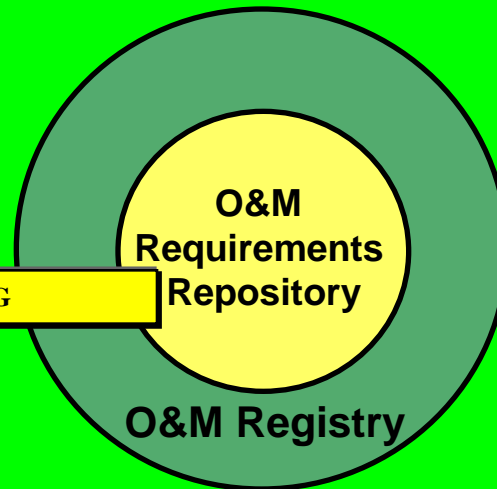
OpenO&M Event-Oriented Message Bus

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ISO 15926 / IRING





Intelligence
Equipment
Breakdown
Structure,
Maintenance
Work Plans, &
Actual Failure Data



Control Systems, Data Historians, HMIs
Equipment Health, & SHE Systems Data

Display Equipment : General Data

Menu | << | Back Cancel System Display -> Change Object info... Address... F


| | | | | |
|-------------|---------------|----------|---|----------|
| Equipment | PUMP-1500-632 | Category | M | Machines |
| Description | | | | |
| Status | INST | 0001 |  | |
| Valid From | 05.10.2009 | Valid To | 31.12.9999 | |

General

Location

Organization

Structure

 Class and Docs



General data

| | | | | |
|---------------|-------|------|----------------|--|
| Class | | | | |
| Object type | 3000 | Pump | | |
| AuthorizGroup | | | | |
| Weight | 0,000 | | Size/dimension | |
| Inventory no. | | | Start-up date | |
| Note Type | | | | |
| Report Type | | | | |

Reference data

| | | | | |
|---------------|------|--|------------------|--|
| AcquistnValue | 0,00 | | Acquisition date | |
|---------------|------|--|------------------|--|

Manufacturer data

| | | | |
|----------------|--------------|---------------|---|
| Manufacturer | EMERSON | ManufCountry | |
| Model number | 1500 | Constr.yr/mth | / |
| ManufPartNo. | 632 | | |
| ManufSerialNo. | 3023-1228329 | | |

Use Case E2: “Active” Engineering System Validating Remove/Replace Operations

Current Business Problem: In remove/replace operations, there are limited automated methods to validate that a correct replacement part has been installed which meets the engineering requirements of the process. This results in situations where incorrect replacement parts result in costly failures and raise safety, health, and environment risks.

Capability Demonstrated in Booth: “Extended” Part Cut-Sheet Data is Now Electronically Available in ISO 15926 and MIMOSA Format On-line to Automatically Compare Against the Engineering Requirements Data from the P&ID System Without Manually Field-by-Field Review

Vertical toolbar with icons for search, zoom, keyboard, mouse, and other controls.

B1 M1

Open O&M Interoperability Demo OPC UA Server

Use Case E2 Flow Control Valve



| IN | |
|---------------------------|-------------|
| Meter Limit | 10000 Hours |
| Increment Period | 1 Hours |
| Increment Rate | 1 Hours |
| Maintenance Reset Request | OFF |
| Total Reset Request | OFF |

| OUT | |
|---------------------|------------|
| Current Meter | 5000 Hours |
| Maintenance Request | OFF |

FV01064



Use Case E2



Maintenance Request

Ready

Find: Select Action

- List
- Work Order**
- Plans
- Related Records
- Actuals
- Safety Plan
- Log
- Failure Reporting
- Specifications
- Details
- Regulations

| | | | | | | |
|--------------------|---------------|--|---------------|-----------|-------------------------|-------------------------------------|
| Work Order | 1158 | Valve Inspection | Site | BEDFORD | Attachments | |
| Location | FCV1064 | Light Naptha Reflux Control Valve - Fed from B | Class | WORKORDER | Status | WSCH |
| Asset | FV3042 | Flow Control Valve | Work Type | PM | Status Date | 04/10/09 14:35 |
| Configuration Item | | | GL Account | | Inherit Status Changes? | <input checked="" type="checkbox"/> |
| Parent WO | | | Failure Class | VAGL | Accepts Charges? | <input checked="" type="checkbox"/> |
| Classification | VALVE \ GLOBE | | Problem Code | SER | Is Task? | <input type="checkbox"/> |
| Class Description | Globe Valve | | | | Under Flow Control? | <input type="checkbox"/> |
| Launch Entry Name | | | | | Suspend Flow Control? | <input type="checkbox"/> |
| | | | | | Flow Action | <input type="text"/> |
| | | | | | Flow Action Assist? | <input type="checkbox"/> |

| | | | | | |
|--------------------|-------|----------------------|-------------------------------------|-------------------------|---|
| Job Details | | Asset Details | | Priority | |
| Job Plan | VA023 | Asset Up? | <input checked="" type="checkbox"/> | Asset/Location Priority | 3 |
| PM | 1008 | Warranties Exist? | <input type="checkbox"/> | Priority | |
| Safety Plan | | SLA Applied? | <input type="checkbox"/> | Priority Justification | |
| Contract | | Charge to Store? | <input type="checkbox"/> | Risk Assessment | |
| Condition for Work | | | | | |

Multiple Assets, Locations and CIs Filter Download

| Asset | Location | Configuration Item | Target Description | Sequence | Progress | Site |
|--------------------------|----------|--------------------|--------------------|----------|----------|------|
| ...No rows to display... | | | | | | |

Select: Clear All New Row

Reason For Work

| | | | | |
|-----------------|----------------------|--|-------------------------------|--------------------------|
| Reason for Work | <input type="text"/> | | Matrix Priority Overridden? | <input type="checkbox"/> |
| Function | <input type="text"/> | | Matrix Priority Override Code | <input type="text"/> |
| Matrix Index | <input type="text"/> | | Target Dates Overridden? | <input type="checkbox"/> |
| Matrix Priority | <input type="text"/> | | | |

Scheduling Information Follow-up Work

| | | | | | |
|---------------|----------------|---------------|----------------------|--------------------------|----------------------|
| Target Start | 04/10/09 00:00 | Actual Start | <input type="text"/> | Originating Record | <input type="text"/> |
| Target Finish | 04/10/09 00:00 | Actual Finish | <input type="text"/> | Originating Record Class | <input type="text"/> |



Asset Window 1

- Asset Workspace
 - Inspection
 - Open O&M
 - REFINERY A
 - PLANT A
 - CRUDE UNIT 1
 - CONDENSERS 1
 - CRUDE TOWER 1
 - 01C-1
 - 01F-1
 - 01G-10A
 - 01G-10A
 - Assembly_(113)
 - Nozzle_(82)
 - Nozzle_(84)
 - 01G-2A
 - FE01064
 - FV01064
 - /3940/307_QC
 - 495/17540/206-B
 - KEROSENE UNIT 1
- P&IDs
- Physical Data



P&ID Instrument Properties - FV01064

General Documents Attributes

| P&ID Instrument | |
|---------------------|----------------------------------|
| Instrument Tag | |
| Line Label | |
| NPD | 0 |
| Drawing Number | |
| P&ID Drawing | |
| Drawing Number | Inherited from 01A0117D02* |
| Drawing Title | 01A0117D02 |
| Drawing Description | ATMOSPHERIC DISTILLATION SECTION |
| Drawing File | CRUDE TOWER TOP |
| Unit Number | 01a0117d02.pid |
| Unit Description | 01 |
| | UNIT 01 - CRUDE UNIT |

OK Cancel Reset Apply

FV01064.htm

file:///C:/Mimosa_ISA/FV01064.htm

| FV01064 - Design Criteria | Min | Max | Normal |
|---------------------------------|-------|-------|--------|
| Available Air Supply (psig) | - | - | 60 |
| Process Fluid Flow Rate (m3-hr) | 25 | 32 | 30 |
| Inlet Pressure (bar-g) | 12 | 14 | 13 |
| Pressure Drop (bar-g) | 8 | 3 | 6 |
| Inlet Temperature (deg C) | 150 | 150 | 150 |
| Inlet Density (kg/m3) | 890 | 890 | 890 |
| Inlet Viscosity (cP) | 0.1 | 0.1 | 0.1 |
| Inlet Vapour (bar-g) | 0.9 | 0.9 | 0.9 |
| Inlet Specific Gravity (kg/m3) | 0.891 | 0.891 | 0.891 |
| Flow Coefficient (Cv) | 9.68 | 20.4 | 13.5 |
| Sound Pressure Level (dba) | 77.9 | 65.2 | 69.4 |

Design Criteria

Property

Name: FV-01064

Description: Feed from B-101 Pass A

Select column heading to compare

| Property | 'Last In' Value | CMMS | ISS | PID |
|--------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| Operating Time To Close | | | | |
| Operating Time To Open | | | | |
| Output Range From | | | | |
| Output Range From Unit of Measure | | | | |
| Output Range To | | | | |
| Output Range To Unit of Measure | | | | |
| Piping materials class | CARBON STEEL | | | CARBON STEEL |
| Pressure drop at Max Flow | 3 bar | 3 bar | 3 bar | 3 bar |
| Pressure drop at Min Flow | 8 bar | 8 bar | 8 bar | 8 bar |
| Pressure drop at Norm Flow | 6 bar | 6 bar | 6 bar | 6 bar |
| Pressure Drop Density Max | 890 kg/m ³ | 890 kg/m ³ | 890 kg/m ³ | 890 kg/m ³ |
| Pressure Drop Density Min | 890 kg/m ³ | 890 kg/m ³ | 890 kg/m ³ | 890 kg/m ³ |
| Pressure Drop Density Norm | 890 kg/m ³ | 890 kg/m ³ | 890 kg/m ³ | 890 kg/m ³ |
| Pressure Drop Specific Gravity Max | 0.891 | 0.891 | 0.891 | 0.891 |
| Pressure Drop Specific Gravity Min | 0.891 | 0.891 | 0.891 | 0.891 |
| Pressure Drop Specific Gravity Norm | 0.891 | 0.891 | 0.891 | 0.891 |
| Process Fluid Flow Rate at Max Flow | 30 m ³ /h | 30 m ³ /h | 40 m ³ /h | 32 m ³ /h |
| Process Fluid Flow Rate at Min Flow | 25 m ³ /h | 25 m ³ /h | 25 m ³ /h | 25 m ³ /h |
| Process Fluid Flow Rate at Norm Flow | 30 m ³ /h | 30 m ³ /h | 30 m ³ /h | 30 m ³ /h |
| Proportional Band / Gain | | | | |
| Serial Number | | | | |
| Service | | | | |

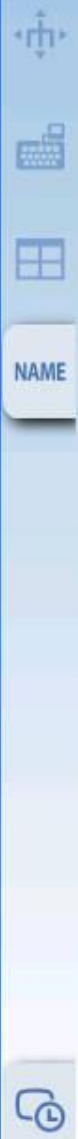
FV 01064

- Current View
- Details
- History...
- Publish/Export
- Subscription
- Terminate Relationships...
- View Shared Instrument...**
- Show All Relationships
- Show Comprised of (2)
- Show Piping Ports (2)
- Show Representations on Drawings (1)
- Send To



Current Business Problem: Data from operations on instrumentation and control devices is readily available, but is not easily turned into information to drive condition-based maintenance and operations. Predictive decision-making is thus difficult and not systemic throughout a plant resulting in costly, unplanned downtime and increased SHE risks.

Capability Demonstrated in Booth: Open CBM and Open CBO for I&C Devices



E2 B1

Open O&M Interoperability Demo OPC UA Server



Use Case M1 Pressure Sensor

IN

| | |
|--------------------|---------|
| Scale Ramp Up/Down | 60 Sec. |
| HI | 50 % |
| LO | 14 % |

OUT

| | |
|----------|-----------|
| Pressure | 26.0 PSIG |
|----------|-----------|

PT01117A



Use Case M1



100 PSIG

Pressure

0 PSIG

Ready

M105:1 (YK)

Work Order Tracking (Oil)

Find: Select Action

List Work Order Plans Related Records Actuals Safety Plan Log Failure Reporting Specifications Details Regulations

| | | | | | | |
|--------------------|---------------------------------|--|---------------|-----------|-------------------------|-------------------------------------|
| Work Order | 1159 | Investigate Fluctuating Pressure Alarm | Site | BEDFORD | Attachments | |
| Location | PT1117A | Pressure Transmitter- Condenser No1-01B-1A | Class | WORKORDER | Status | WAPPR |
| Asset | PE700-1531 | Pressure Transmitter | Work Type | CM | Status Date | 10/4/09 4:09 PM |
| Configuration Item | | | GL Account | | Inherit Status Changes? | <input checked="" type="checkbox"/> |
| Parent WO | | | Failure Class | IPPS | Accepts Charges? | <input checked="" type="checkbox"/> |
| Classification | IP \ IPPS | | Problem Code | ERO | Is Task? | <input type="checkbox"/> |
| Class Description | IPPS - Input devices - Pressure | | | | Under Flow Control? | <input type="checkbox"/> |
| Launch Entry Name | | | | | Suspend Flow Control? | <input type="checkbox"/> |
| | | | | | Flow Action | <input type="text"/> |
| | | | | | Flow Action Assist? | <input type="checkbox"/> |

| Job Details | | Asset Details | | Priority | |
|--------------------|----------------------|-------------------|-------------------------------------|-------------------------|--------------------------------|
| Job Plan | <input type="text"/> | Asset Up? | <input checked="" type="checkbox"/> | Asset/Location Priority | <input type="text" value="2"/> |
| PM | <input type="text"/> | Warranties Exist? | <input type="checkbox"/> | Priority | <input type="text"/> |
| Safety Plan | SPLAN2 | SLA Applied? | <input type="checkbox"/> | Priority Justification | <input type="text"/> |
| Contract | <input type="text"/> | Charge to Store? | <input type="checkbox"/> | Risk Assessment | <input type="text"/> |
| Condition for Work | <input type="text"/> | | | | |

Multiple Assets, Locations and CIs Filter Download

| Asset | Location | Configuration Item | Target Description | Sequence | Progress | Site |
|--------------------------|----------|--------------------|--------------------|----------|----------|------|
| ...No rows to display... | | | | | | |

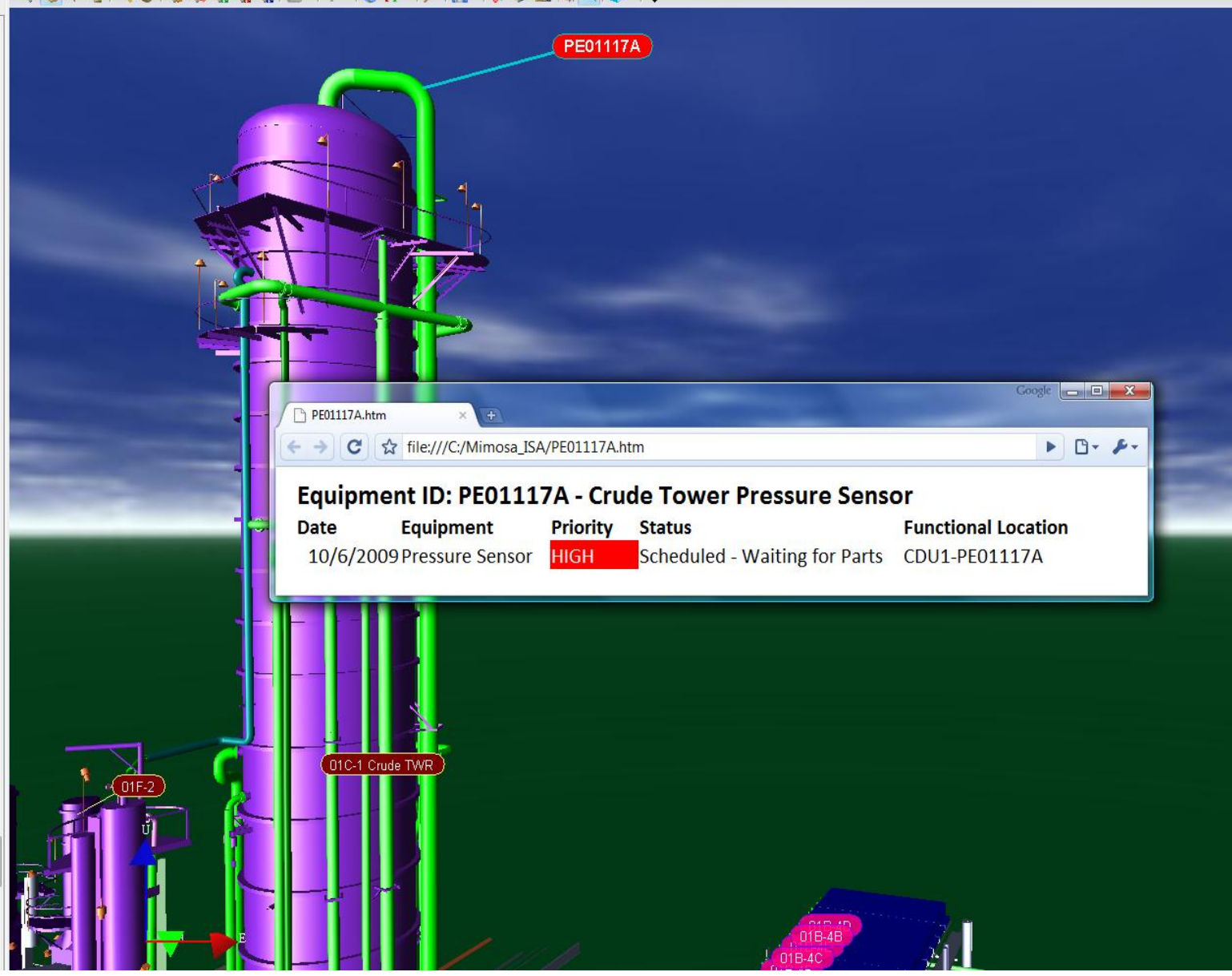
Select: Clear All New Row

| Reason For Work | | Follow-up Work | |
|-----------------|----------------------|-------------------------------|--------------------------|
| Reason for Work | <input type="text"/> | Matrix Priority Overridden? | <input type="checkbox"/> |
| Function | <input type="text"/> | Matrix Priority Override Code | <input type="text"/> |
| Matrix Index | <input type="text"/> | Target Dates Overridden? | <input type="checkbox"/> |
| Matrix Priority | <input type="text"/> | | |

| Scheduling Information | | Follow-up Work | |
|------------------------|-----------------|--------------------------|----------------------|
| Target Start | 10/8/09 4:14 PM | Actual Start | <input type="text"/> |
| Target Finish | 10/9/09 4:15 PM | Actual Finish | <input type="text"/> |
| | | Originating Record | <input type="text"/> |
| | | Originating Record Class | <input type="text"/> |



- ▶ 01PN-519-01A0118D02
- ▶ 01PP-373-01A0118D02
- ▶ 01PP-95-01A0118D02
- ▶ 01WR-105-01A0118D02
- ▶ 01WR-88-01A0118D02
- ▶ 01WS-104-01A0118D02
- ▶ 01WS-87-01A0118D02
- ▶ 50PK-48-01A0118D02
- ▶ 01A0119D01
- ▶ 01A0119D02
- ▶ 01A0120D01
- ▶ 01A0120D02
 - ▶ 01B-1E
 - ▶ 01B-1F
 - ▶ 01B-1G
 - ▶ 01B-1H
 - ▶ 01B-1I
 - ▶ 01B-1J
 - ▶ 01BL-50-01A0120D02
 - ▶ 01BL-51-01A0120D02
 - ▶ 01BL-52-01A0120D02
 - ▶ 01MX-27-01A0120D02
 - ▶ 01MX-28-01A0120D02
 - ▶ 01MX-29-01A0120D02
 - ▶ 01P-43
 - ▶ 01P-44
 - ▶ 01P-45
 - ▶ 01P-50
 - ▶ 01P-51
 - ▶ 01P-52
 - ▶ 01PK-78-01A0120D02
 - ▶ 01PK-78-0.75"-HP31-N
 - ▶ 01PK-78-1"-HP31-N
 - ▶ 01PK-78-10"-N
 - ▶ 01PK-78-30"-HP31-N
 - ▶ /168307_QC
 - ▶ /37/151
 - ▶ /40/151
 - ▶ 1209_7043
 - ▶ 1209_7044
 - ▶ 1209_7044_1
 - ▶ 1209_7045
 - ▶ 1209_7046
 - ▶ 1209_7047
 - ▶ 1209_7047_1
 - ▶ 1209_7048
 - ▶ 1209_7048_1
 - ▶ 1209_7049
 - ▶ 1209_7049_1
 - ▶ 1209_7050
 - ▶ 1209_7050_1
 - ▶ 1209_7075
 - ▶ 1209_7075_1
 - ▶ 1209_7076



PE01117A

PE01117A.htm

file:///C:/Mimosa_ISA/PE01117A.htm

Equipment ID: PE01117A - Crude Tower Pressure Sensor

| Date | Equipment | Priority | Status | Functional Location |
|-----------|-----------------|----------|-------------------------------|---------------------|
| 10/6/2009 | Pressure Sensor | HIGH | Scheduled - Waiting for Parts | CDU1-PE01117A |

01F-2

01C-1 Crude TWR

01B-4B
01B-4C

Current Business Problem: Data from operations on critical rotating machinery (such as vibration and temperature readings) are also available through the control system, but are not easily turned into information to drive condition-based maintenance and operations. Predictive decision-making is thus difficult and not systemic throughout a plant resulting in costly, unplanned downtime and increased SHE risks.

Capability Demonstrated in Booth: Open CBM and Open CBO for Critical Rotating Machinery



M1 E2

Open O&M Interoperability Demo OPC UA Server



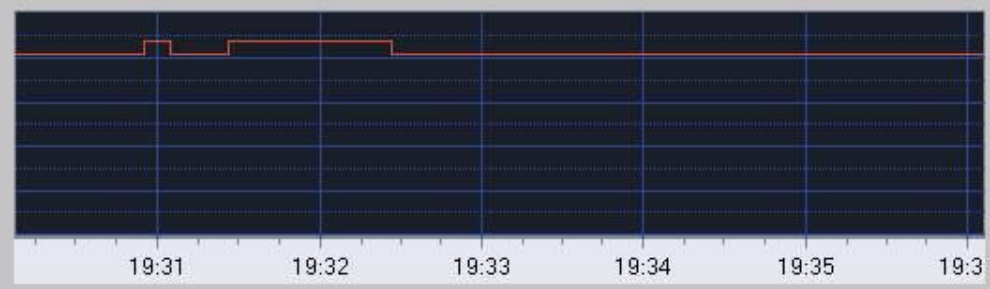
Use Case B1 Pump

IN

| | |
|----------------|----------|
| Alert Off Sec. | 420 Sec. |
| Alert On Sec. | 60 Sec. |

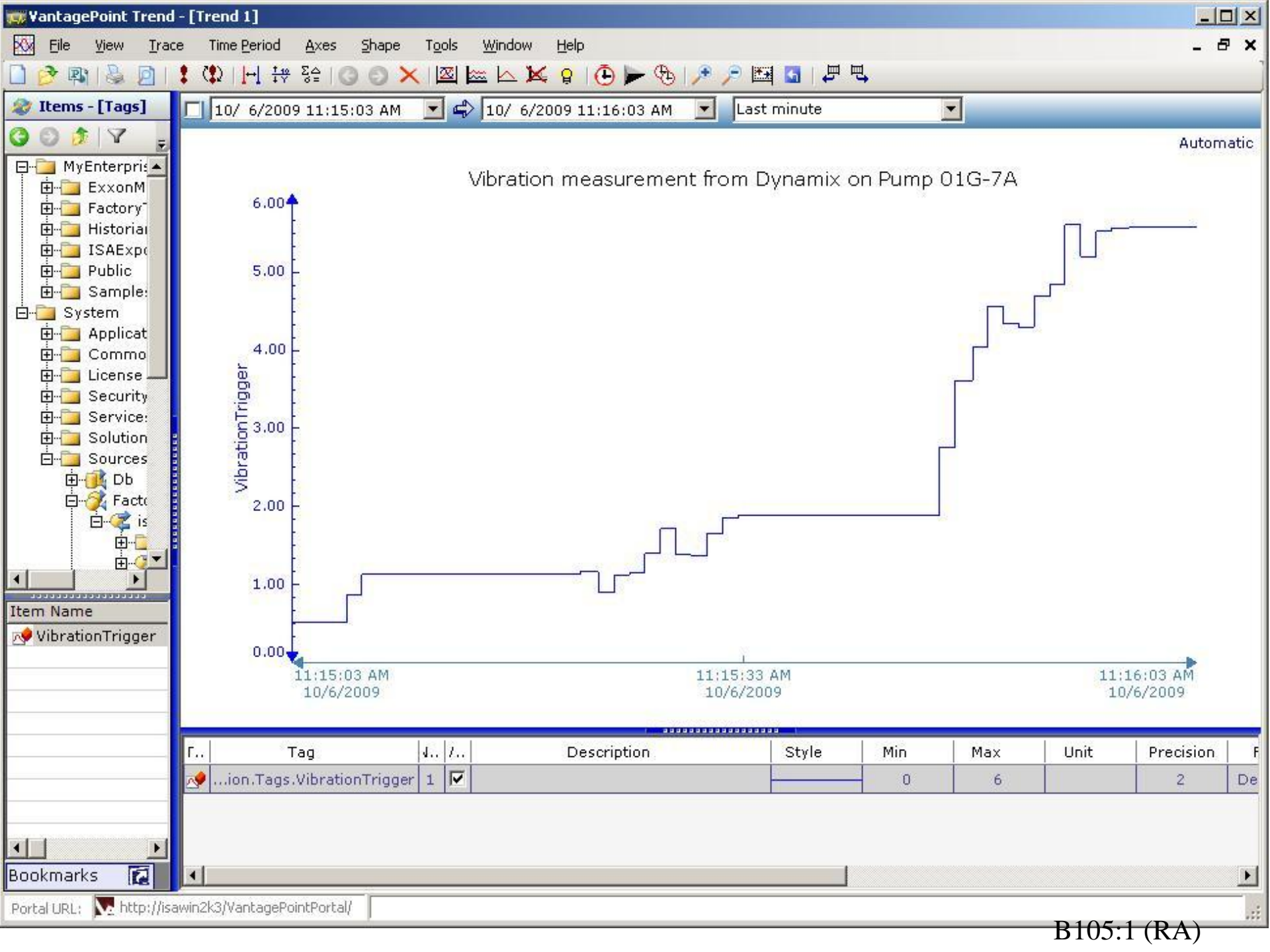
OUT

| | |
|-------|-----|
| Alert | OFF |
|-------|-----|

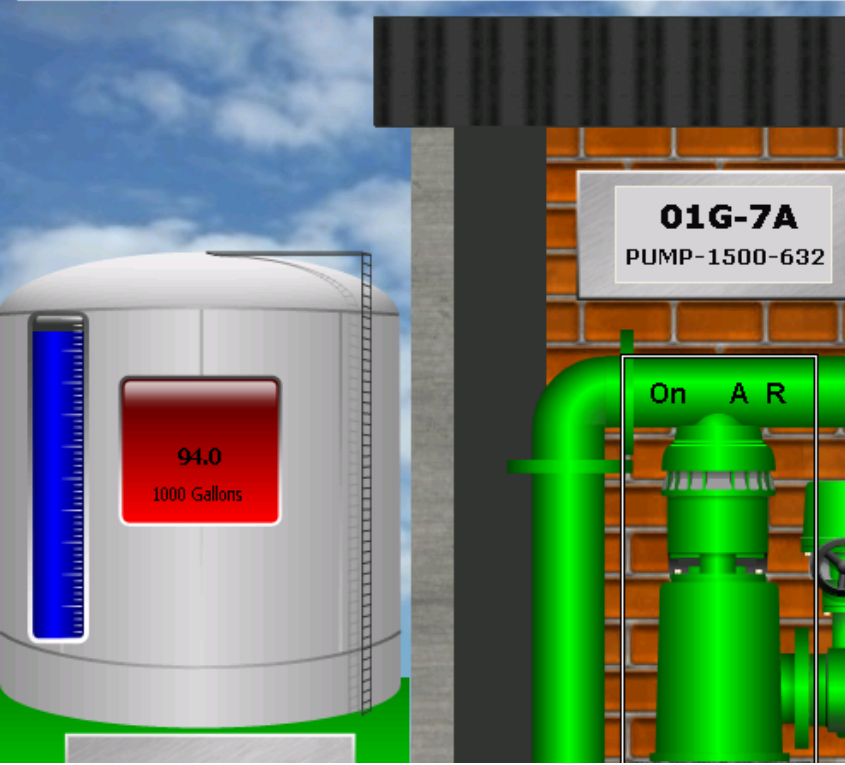


Alert

B105:1 (YK)



REFINERY A: KEROSENE UNIT 1



Kerosene_Unit1_01G_7A.PumpWorkOrderCBM

Create Work Steps PUMP-1500-632

| ID | Created | Status | Title |
|--------------|----------------------|------------------|--------------|
| 000010002036 | 10/6/2009 8:24:23 AM | Submitted / Sent | Inspect pump |

Refreshed 10/5/2009 11:37:14 PM

Display PM Notification: Malfunction report

Menu

Back

Cancel

System

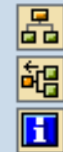
Display object

Partners

Address...

Reference object

| | |
|-----------------|---------------|
| Functional loc. | O1G-7A |
| Equipment | PUMP-1500-632 |
| Assembly | |



Responsibilities

| | |
|-----------------|---|
| Planner group | <input type="text"/> / 4530 |
| Main WorkCtr | <input type="text"/> / <input type="text"/> |
| Person Responsi | <input type="text"/> |
| Person Responsi | <input type="text"/> |
| Reported by | MTELLCBM |
| Notif.date | 06.10.2009 14:48:21 |



Subject

Description

```
CBM Asset Health Alert Detected
Tag Name:
Tag Value:
Rule Policy Tag Condition: AVG(
"[INSQL_VS107]:PumpFixed1_001.Pump.PV", '*-1h', '*' ) > 28 AND
MAX( "[INSQL_VS107]:PlatformGR.CPULoadAvg", '*-1h', '*' ) > 40
Rule Policy Evaluate Condition: 31.5127627259491 > 28.000 AND
44.3868408203125 > 40.000
```

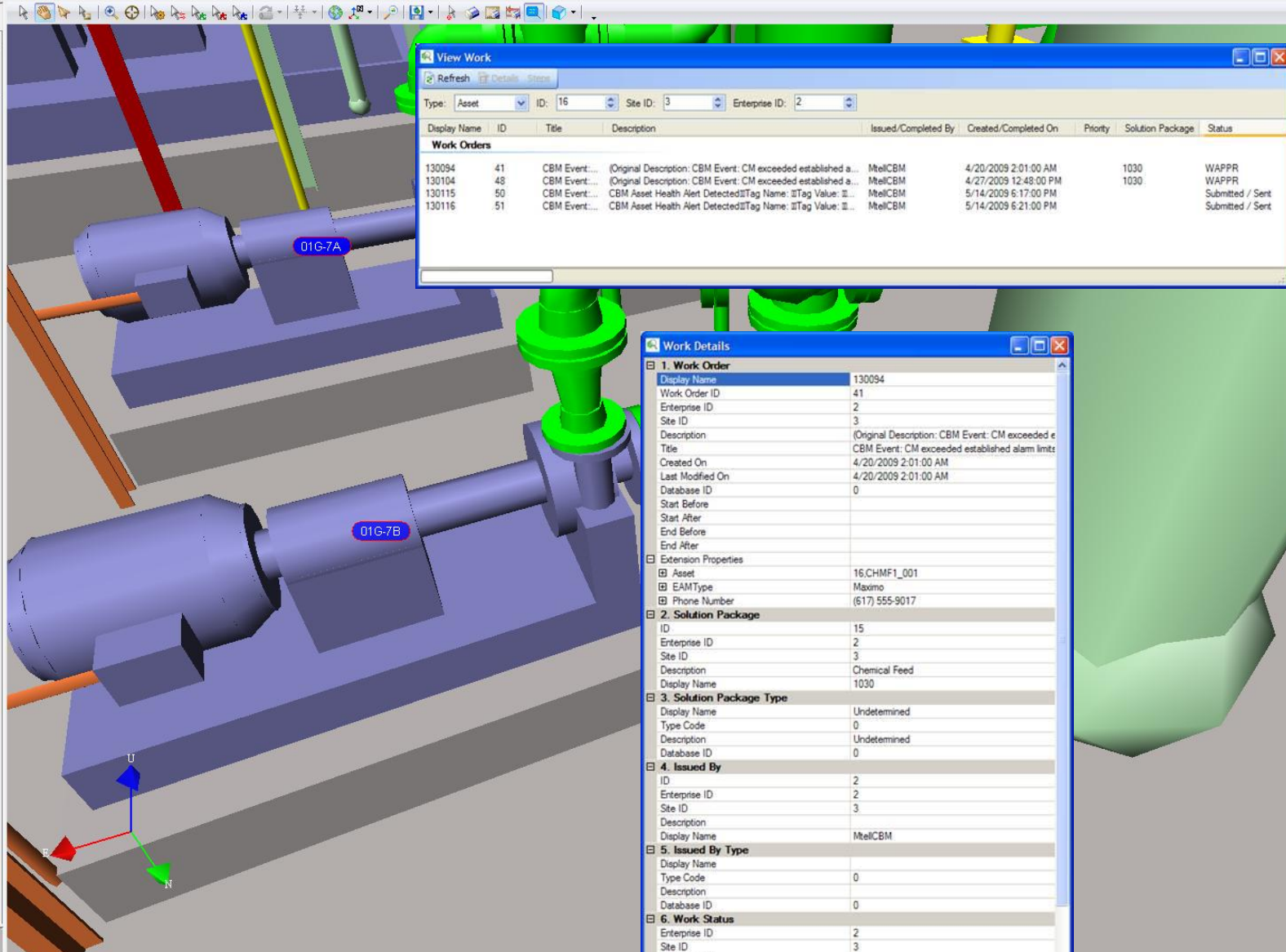


Malfunction data

| | | | |
|-----------------|------------|----------|--|
| Malfunct. start | 06.10.2009 | 14:48:21 | <input type="checkbox"/> Breakdown |
| Malfunct.end | | 00:00:00 | Breakdown dur. 0,00 <input type="text" value="H"/> |

Asset Window 1

- Asset Workspace
 - Inspection
 - Open O&M
 - REFINERY A
 - PLANT A
 - CRUDE UNIT 1
 - CONDENSERS 1
 - CRUDE TOWER 1
 - 01C-1
 - 01F-1
 - 01G-10A
 - 01G-10A
 - Assembly_(113)
 - Nozzle_(82)
 - Nozzle_(84)
 - 01G-2A
 - FE01064
 - FV01064
 - /3940/307_QC
 - 495/17540/206-B
 - KEROSENE UNIT 1
 - 01G-7A

- P&IDs
- New Group
- Other Disciplines
 - Architectural
 - Civil
 - Bollards
 - Curbs
 - Drains
 - Foundations
 - Grade
 - 1102/135
 - 1103/135
 - 1104/135
 - 1105/135
 - 1106/135
 - 1107/135
 - 1108/135
 - 1109/135
 - 1110/135
 - 1111/135
 - 1112/135
 - 1113/135
 - 1114/135
 - 1115/135
 - 1116/135
 - 1117/135
- Electrical
- Equipment
- Field_Verify_Required
- Fire_Protection
- HVAC
- Instrumentation
- Misc
- Piping
- Structural
- 535/1903/202
- 535/1904/202


View Work

Type: Asset ID: 16 Site ID: 3 Enterprise ID: 2

| Display Name | ID | Title | Description | Issued/Completed By | Created/Completed On | Priority | Solution Package | Status |
|--------------------|----|--------------|--|---------------------|-----------------------|----------|------------------|------------------|
| Work Orders | | | | | | | | |
| 130094 | 41 | CBM Event... | (Original Description: CBM Event. CM exceeded established a... | MelICBM | 4/20/2009 2:01:00 AM | 1030 | | WAPPR |
| 130104 | 48 | CBM Event... | (Original Description: CBM Event. CM exceeded established a... | MelICBM | 4/27/2009 12:48:00 PM | 1030 | | WAPPR |
| 130115 | 50 | CBM Event... | CBM Asset Health Alert DetectedITag Name: ITag Value: I... | MelICBM | 5/14/2009 6:17:00 PM | | | Submitted / Sent |
| 130116 | 51 | CBM Event... | CBM Asset Health Alert DetectedITag Name: ITag Value: I... | MelICBM | 5/14/2009 6:21:00 PM | | | Submitted / Sent |

Work Details

1. Work Order

| | |
|------------------|---|
| Display Name | 130094 |
| Work Order ID | 41 |
| Enterprise ID | 2 |
| Site ID | 3 |
| Description | (Original Description: CBM Event: CM exceeded e |
| Title | CBM Event: CM exceeded established alarm limits |
| Created On | 4/20/2009 2:01:00 AM |
| Last Modified On | 4/20/2009 2:01:00 AM |
| Database ID | 0 |
| Start Before | |
| Start After | |
| End Before | |
| End After | |

Extension Properties

| | |
|--------------|----------------|
| Asset | 16.CHMF1_001 |
| EAMType | Maximo |
| Phone Number | (617) 555-9017 |

2. Solution Package

| | |
|---------------|---------------|
| ID | 15 |
| Enterprise ID | 2 |
| Site ID | 3 |
| Description | Chemical Feed |
| Display Name | 1030 |

3. Solution Package Type

| | |
|--------------|--------------|
| Display Name | Undetermined |
| Type Code | 0 |
| Description | Undetermined |
| Database ID | 0 |

4. Issued By

| | |
|---------------|---------|
| ID | 2 |
| Enterprise ID | 2 |
| Site ID | 3 |
| Description | |
| Display Name | MelICBM |

5. Issued By Type

| | |
|--------------|---|
| Display Name | |
| Type Code | 0 |
| Description | |
| Database ID | 0 |

6. Work Status

| | |
|---------------|----------------------|
| Enterprise ID | 2 |
| Site ID | 3 |
| Database ID | 0 |
| Display Name | WAPPR |
| Title | Waiting for Approval |
| Description | |
| Posted On | 4/20/2009 2:01:00 AM |

7. Work Status Type

Semantic Context

Enterprise Business Systems

Engineering & Construction
ISO 15926

FIATECH

The OpenO&M Initiative

POSC Caesar Association

Operations & Maintenance
ISO 18435
ISO 13374
IEC/ISO 62264

The OpenO&M Initiative

The OpenO&M Initiative

Controls

Physical Assets

An Ontology with First Order Logic, Basis for Gaining Semantic Alignment; Focus on Class Level Information Management, Can store Unlimited Detail, Comprehensive Reference Data

O&M Execution Environment: Registry, Schema and Services Centric; Focus on Instance and Event Data; Basic Models for People, Processes, Systems, Unique Assets and Relationships along with Associated Event Data and History



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